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## Review Article

## Comprehensive overview: Car T cell therapy

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## ABSTRACT

CAR T cell therapy is now-a-days employed in treating various varieties of cancer like that Blood malignancies, solid tumour, peptic cancer etc. Chimeric antigen receptor are created by taking patient T cells and reprogramming them in a lab to develop a protein or surface that binds to and recognizes particular antigens or protein molecules found on the outer layer of cancer cells. In CAR there are four basic parts named as 1) an antigen-binding domain found outside of the cell, 2) a hinge area, 3) A domain across membranes, and 4) any number of signaling regions within cells. CARs are modular synthetic receptors. There are three generations of CAR i.e. 1) 1st generation CAR 2) 2nd generation CAR 3) 3rd generation CAR. CAR T cell therapy is also used in lymphoma, myeloma, in solid tumour such as breast cancer. Recently ROR-1 CAR T cell is used which support death of tumour cell.

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## 1. Introduction

Chimeric antigen receptor -T cell treatment has yielded extremely lasting and successful clinical results, making it a novel approach.<sup>1</sup> Following two or more rounds of systemic therapy, two products of chimeric antigen receptor (CAR) T-cells that target CD19 are currently licensed with the purpose of treating relapsed huge lymphoma of the B cells in the US furthermore Europe.<sup>2</sup> The form of therapy may be referred to as immunotherapy, gene therapy, or cancer therapy when T lymphocytes are genetically modified to express these synthetic receptors in order to target cancer cells.<sup>3</sup> Complete remission rate (CRR) of B cell acute lymphoblastic leukaemia (B-ALL) handled with CD19-targeted CAR-T (CAR-T-19) cells may exceed 90%.<sup>4,5</sup> T-cell antigen specificity determines how well cancer immunotherapy techniques work. It is possible to genetically alter T-cells that to

target antigens that are overexpressed in tumors, which will increase their specificity. Chimeric antigen receptors, which increase antigen affinity, or modified TCRs (also known as TCR treatments) can be expressed by the patient's own T cells. By overcoming the basic drawbacks of both peripheral and central tolerance, these strategies produce T-cells that are more effective at destroying malignancies without the need for the patient to undergo de novo T-cell activation.<sup>6</sup> For over 20 years, researchers have been investigating the engineering of T cells to express chimeric antigen receptors that target tumor antigens.<sup>6</sup> Liposomas of B cells and acute lymphoblastic leukemia are two hematological malignancies for which CAR-T therapy has completely changed treatment. Currently, the FDA has approved two CAR-T cell-based therapies: tisagenlecleucel and axicabtagene ciloleuce.<sup>7,8</sup>

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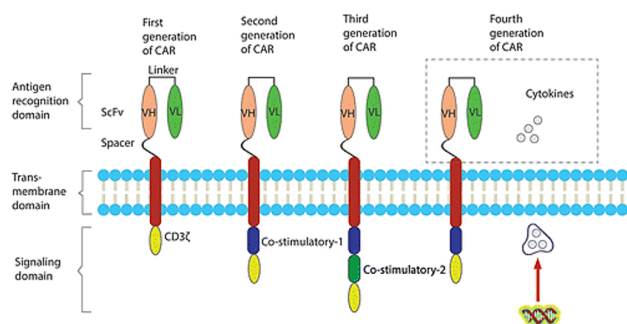
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## 2. CAR T Cell Therapy

A newly developed immunotherapy to a variety of tumours is referred to as CAR.<sup>9,10</sup> Leukapheresis, or the isolation of a patient's peripheral blood, is the first stage in this treatment. Blood is extracted from patients using a process known as apheresis, and the constituent parts are subsequently genetically modified before being reinjected into the patient. Blood banks currently employ apheresis to gather platelets and other blood components for the treatment of various illnesses, such as renal and hematologic problems. For those who are healthy and patients, it is therefore considered a safe technique.<sup>11</sup>

## 3. CAR Design

The four basic parts of CARs are an expressed target antigen-binding domain, a hinge area, a transmembrane domain, and one or more intracellular signaling domains. CARs are modular synthetic receptors. The CAR's extracellular domain is made up of a spacer and an antigen binding moiety. These antigen-binding molecules may be natural ligands that bind to their corresponding receptors, a human Fab fragment chosen from libraries of phage screens, or a scFv (single-chain fragment variable) produced from antibodies.<sup>12</sup>



**Figure 1:** Structure of CAR

### 3.1. Antigen binding domain

The part from the CAR that gives selectivity of target antigen is called the antigen binding domain. Traditionally, single-chain variable fragments (scFv) are formed by joining the flexible linker between the variable heavy (VH) and light (VL) chains of monoclonal antibodies to generate the antigen-binding domains. Traditionally, External surface cancer antigens are the target of the scFvs in CARs, which causes major histocompatibility complex (MHC)-independent T cell activation. However, it has been reported that MHC-dependent, T cell receptor (TCR)-mimic CARs can identify intracellular tumor-related antigens.<sup>13</sup> Going beyond simply locating and attaching to the target area, a number of scFv properties affect CAR working.

For example, the CAR's affinity and selectivity for its target epitope are influenced through the mechanism of conversation between both the VH and VL chains and their respective positions of the complementarity-determining domains.<sup>14</sup> Since affinity essentially controls CAR function, affinity is an important antigen-binding domain parameter. The CAR's antigen binding affinity must be high enough to identify antigens on tumor cells, initiate CAR signaling, and activate T cells, but not so high as to cause activation-induced T cell division and cause toxicities.<sup>15,16</sup> Although attachment is undoubtedly among the most significant elements that exacerbate the situation, studies have shown that even scFvs with comparable attraction may have differing effects on CAR-T cell activity. Therefore, other criteria including the position of epitopes and target antigen quantity, and avoiding scFvs linked to ligand-independent tonic signaling has to be taken into account to get better binding of the CAR to the antigen it is pursuing.

### 3.2. Hinge region

The hinge or spacer region is the extracellular structural area from which the binding units extend from the transmembrane domain. The hinge adds length to enable the antigen-binding domain to reach the targeted epitope and serves as a flexible means of overcoming steric hindrance. Crucially, it seems that the hinge that is chosen influences CAR functionality since variations in the hinge region's length and makeup can have an effect on signaling, CAR creation, flexibility, epitope recognition, and the strength of activation outputs.<sup>17,18</sup> Apart from these effects, it's been suggested that the distance between two points plays a vital role in ensuring sufficient spacing within cells to facilitate the development of autoimmune synapses.<sup>20</sup> Degree of Structural impediment on the intended cell determine, in theory, the "optimal" spacer length. Long spacers offer greater adaptability and enable more efficient entry to complex glycosylated antigens or membrane-proximal epitopes, whereas little hinges are better when attaching membrane-distal epitopes.<sup>17,19</sup> In actuality, but still, the appropriate spacing distance needs to be customized for every unique antigen-binding domain pair and is frequently established empirically. The literature is replete with examples of short spacer CARs (carcinoembryonic antigen (CEA) and CD19).<sup>20</sup> The membrane-proximal epitopes of ROR1, orphan receptor tyrosine kinase-like, as alright as extended spacer CARs (mucin 1 (MUC1)).<sup>19</sup> Hinges sections that are most frequently used are taken from amino acid arrangement found in CD8, CD28, IgG1, or IgG4. However, because IgG-originated spacers can interact with Fcγ receptors, they can promote depletion of CAR-T cells and hence reduced persistence within vivo.<sup>21,22</sup> The spacer zone can be further engineered based on structural or functional considerations, or an alternative spacer region can be chosen to prevent these impacts.

### 3.3. Transmembrane domain

The domain of transmembranes is most likely the least well defined area of all the CAR components. Although data implies that the domain of transmembrane may potentially be important for CAR-T cell work, its primary binding the CAR to the T cell membrane is its function. According to research, the CAR transmembrane domains specifically impact the stability and degree of CAR expression. They can also be involved in signaling or development of synapse and divide with internal signaling chemical.<sup>23–25</sup> The majority of transmembrane domains, such as CD3 $\zeta$ , CD4, CD8 $\alpha$ , or CD28, are derived from naturally occurring proteins. Due of the transmembrane domain's frequent changes in response to the demands of the intracellular signaling domains or the extracellular spacer region, the impact of different transmembranes on CAR work have not been thoroughly investigated. Interestingly, as the CD3 $\zeta$  domain of transmembrane enables CAR diminishing and integration into internal TCRs, it may aid in CAR-mediated T cell initiation.<sup>23</sup> The benefits of the CD3 $\zeta$  transmembrane domain are greater than those of CARs with the CD28 transmembrane domain, although CAR stability is reduced as a result.<sup>26</sup> When in contrast to to CARs with these domains derived from CD28, CD8 $\alpha$  transmembrane and hinge domains on CAR-T cells release fewer TNF and IFN $\gamma$  and are less perceptible to activation-induced cell death (AICD). These data suggest that The cytokine production and AICD of CAR-T cells are influenced by the transmembrane domain and hinge region.<sup>30</sup> Overall, research indicates that while CAR expression and stability may be improved by employing the commonly utilized CD8 $\alpha$  or CD28 Using the frequently used CD8 $\alpha$  or CD28 transmembrane domains may increase stability. transmembrane domains, correct CAR-T cell signaling may be best facilitated by connecting the proximal intracellular domain to the matching transmembrane domain.

### 3.4. Intracellular signaling domain (s)

Recognising the effects of CAR co-stimulation in order to produce CAR forms with the ideal Endo domain has gotten the most focus in CAR engineering, perhaps. 1<sup>st</sup> generation CARs with an FcR $\gamma$  or CD3 $\zeta$  signaling domain were created in the late 1990s.<sup>27</sup> The overwhelming majority of CARs depend on CD3 $\gamma$  derived immunoreceptor tyrosine-based activation patterns to activate CAR-T cells.<sup>28</sup> It is not possible to elicit effective T cell responses only through the use of these patterns in signaling. These first generation CARs' in vitro stability and durability are lacking.<sup>29</sup> Clinical trials that shown little to no efficacy confirmed these findings.<sup>30,31</sup>

## 4. Toward blood malignancies: CAR T-Cell therapy

Anti-CD19 CAR T-cells have shown to be remarkably effective in treating R/R (relapsed or refractory) B-cell malignancies, including B-cell non-Hodgkin lymphoma (NHL), acute lymphoblastic leukemia (ALL), and chronic lymphocytic leukemia (CLL), in both young people's and adult individuals. The percentage of complete remissions in these trials ranged from 70 to 94%.<sup>32</sup> Although CAR T cells focusing CD19 have a remarkably high response rate in lymphocytic leukemias, antigen escape, or the disappearance of recognisable CD19 on tumor cells' surface, has also have been found in approximately 10–20% of pediatric Cancer patients having CD19-directed immunotherapy.<sup>33</sup> Therefore, the search for more unique targeted hematology markers is necessary. Concerning a) myelogenous leukemia (MM), which targets CD138 or B-cell maturation antigen (BCMA)<sup>34,35</sup> and b) acute myelogenous leukemia (AML), which targets CD33 and CD123, more clinical trials are being conducted.<sup>36</sup> The FDA, EMA, and other regulatory bodies have acknowledged that the application of CAR T-cells is an innovative treatment strategy. Actually, the first CAR therapy to hit the market was "tisagenlecleucel-T" (Kymriah, Novartis), which is meant for use in young adult and pediatric patients (ages 3 to 25) with R/R ALL. On August 30, 2017, the FDA approved the product, which comes at a price of \$475,000. Additionally, the FDA is now reviewing Kymriah's regulatory status for R/R B-cell ALL and DLBCL in Europe, as well as for adults with R/R diffuse large B-cell lymphoma (DLBCL), an aggressive subtype of NHL. Additionally, Kymriah is being evaluated for FL (Florida Law), 2<sup>nd</sup> line DLBCL, CLL, and MM. On October 18, 2017, the FDA approved "axicabtagene ciloleucel" (Yescarta, Kite Pharma), a second T-cell therapy that carries a \$373,000 price tag, for the patient care with R/R aggressive B-cell NHL who are not eligible for autonomous stem cell transplantation (after at least two lines of systemic therapy). Regretfully, the cost of a single treatment using these medicines is now rather high. Yet, it is expected that over the next few years, the cost would drop drastically as the production scale rises and businesses lead the way in the creation of artificial or commercially available CAR T-cell treatment (that doesn't need a customized production technique). Furthermore, the cost of CAR T-cell therapies would not be too high given that a single therapy can have long-lasting effects in contrast to other therapies, such as antibodies, which need for prolonged and expensive care. With the first treatments now available, the door is now open for additional and better, quicker, and less expensive options to appear soon.<sup>37</sup>

## 5. CAR T-Cell Therapy towards Solid Tumors

Focusing solid tumors presents a greater difficulty than focusing hematological malignancies; CAR T-cells must overcome numerous obstacles. Tumor cells can cease expressing antigens that T-cells are targeting or lose the mechanisms that present them due to their genetic instability. Furthermore, the histopathological features of the tumor, insufficient "trafficking" of CAR T-cells to growth sites, the local strong suppressor of immunity micro environment, tumor variability, and lack of specific antigens have all contributed to the little success of adoptive CAR T-cell therapy for solid growth thus far.<sup>38</sup> Using early in vivo models of B-cell cancer, the significance of co-stimulation in CD-19-focused CAR-T cell persistence was shown.<sup>39</sup> By including a domain of co-stimulatory area, IL-2 manufacturing and increase in number upon repeated antigen uncertainty were enhanced. 2<sup>nd</sup> generation CARs were created with one co-stimulatory domain in order with the CD3 $\zeta$  intracellular signaling domain once it was realized how crucial co-stimulation is for long-lasting CAR-T cell treatment.<sup>40,41</sup> Both 4-1BB (CD137) and CD28, the two most popular co-stimulatory domains that have FDA approval, are linked to significant patient response rates. Upon differentiating into effector memory T cells, CARs with CD28 domains predominantly employ aerobic glycolysis, whereas CARs with the 4-1BB domain differentiate into central memory T cells and show enhanced mitochondrial biogenesis and oxidative metabolism. The co-stimulatory domains' functional and metabolic characteristics are different.<sup>42</sup> In numerous hematological malignancies, such as In multiple myeloma, diffuse large B-cell lymphoma, B-cell acute lymphoblastic leukemia, and chronic lymphocytic leukemia, 2<sup>nd</sup> generation CAR-T cells have shown strong therapeutic responses in the clinic. Presently, studies are being conducted to determine the effectiveness of second generation CAR-T cells in solid tumours, such as glioblastoma, progressive sarcoma, liver metastases, mesothelioma, ovarian cancer, and pancreatic cancer.<sup>29</sup> A number of different co-stimulatory domains, including activable T cell co-stimulator (ICOS)<sup>43</sup> CD27,<sup>44</sup> MYD88 and CD40<sup>45</sup> and OX40 (CD134)<sup>46</sup> have shown prior to clinical efficacy; nevertheless, further clinical research is required. 3<sup>rd</sup> generation CARs, which combine two costimulatory domains in series with CD3 $\zeta$ , are thought to be produced when co-stimulation through a single domain results in partial activation.<sup>47</sup> Results from prior to clinical research on third-generation CARs have been inconsistent. More specifically, compared to 2<sup>nd</sup> generation CARs, lung metastasis revealed an improved in vivo anti-tumor reply and increased cytokine production in lymphoma when CARs containing CD28 and 4-1BB signaling were incorporated.<sup>48</sup> 3<sup>rd</sup> generation CARs did not demonstrate any in vivo therapeutic effects in leukemia or pancreatic

cancer models, and they did not outperform 2<sup>nd</sup> generation CARs in either type.<sup>49,50</sup>

## 6. Safety Considerations for CAR Therapy

Although the utilisation of CAR T cells has demonstrated remarkable anticancer responses, there are still a number of safety issues about potential adverse effects. Different toxicities are seen a limited days or weeks after CAR T-cell blending, and some can be extremely dangerous.<sup>51,52</sup> The major frequent brief-term side impact of CAR T cell therapy is CRS, which typically occurs together with neurotoxicity. Following CD19 CAR-T cell therapy, CRS has been noticed in 54-91% of individual, with 8.3–43% of individuals experiencing extreme CRS.<sup>53</sup> During the R/R B-ALL phase II trial, patients who took "tisagenlecleucel" were shown to have extreme CRS in 47% of cases and neurotoxicity in 15% of cases.<sup>54</sup> During the key trial for aggressive B-NHL, patients who got "axicabtagene ciloleucel" reported severe CRS and neurotoxicity in percentages of 13% and 28%, respectively.<sup>55</sup> Severe dyspnoea, which often appears one or two hours after the initial infusion and is frequently accompanied by bronchospasm, hypoxia, fever, shivering, hives, coagulopathy, and capillary leak, is the hallmark of CRS. Activation of CAR T-cells follows detection of CD19+ tumor or normal B-cells; this leads to the TNF- $\alpha$ , IL-6, and IFN- $\gamma$  proinflammatory cytokine release by the T-cells, lysis of target cells, and other effects that can be linked to neurotoxicity and clinical signs of CRS. Certain tumor lysis syndrome symptoms, including hyperuricemia, hyperkalaemia, hypocalcaemia, hyperphosphatemia, acute renal failure, increased LDH, acute respiratory failure, and additionally mortality, may also be linked to CRS. Chest X-rays can show interstitial pulmonary infiltration or edema in conjunction with acute respiratory failure. Though the processes underlying these symptoms are unknown, they appear to be temporary and reversible without causing long-term consequences.<sup>56</sup>

## 7. Methods to Improve CAR-T Cell Safety in Solid Tumors

Beyond hematological malignancies, extreme treatment-related toxicities mostly caused by the on-target/off-tumor identification represent one more barrier to CAR-T cell therapy.<sup>57</sup> For this new technology, overcoming the toxicity is critical and has emerged as a center for study. There are various approaches to improving the security of CAR-T cell treatment for solid tumours.

## 8. Application of CAR T Cell

1. When Eshhar and his associates created the 1<sup>st</sup> functional CAR T-cells for cancer management in 1989, CAR technology was born (Gross, Waks, & Eshhar, Citation 1989). In current years, CAR T-

**Table 1:** Strategies for enhancing safety of car-t cell therapy

Methodology			Stage	Ref.	
Improving selectivity of CAR	Choosing a less dangerous antigen	Growth-specific antigen	Clinical trail	58	
		Aberrantly glycosylated antigen	Preclinical research	59	
		TCR-like CAR	Preclinical research	60	
	Combinatorial antigen targeting	Supplementary signaling	Preclinical research	61,62	
		SynNotch/CAR circulation	Preclinical research	63	
		iCAR	Preclinical research	16	
	Turning sensitivity of scFv	Turning the gratitude	Preclinical research	15,64	
	Masked CAR		Preclinical research	65	
	Control CAR-T cell activity	Restricting CAR expression	Transient mRNA CAR	Clinical trail	66,67
		Switchable CAR-T cell	Dimerizing small molecules	Preclinical research	68,69
		Tumor targeting antibody	Preclinical research	70–72	
	Suicide gene	iCasp9	Clinical trail	73	
		Antibody-mediated depletion	Clinical trail	27,74	

cell therapy has revolutionized the way that cancer is treated.

2. The possibly successful treatment for B-cell cancers, often known as blood malignancies, is CAR T-cell therapy.
3. Clinical trials against solid tumours, such as ovarian cancer, neuroblastoma, carcinoma, colorectal cancer, glioblastoma, sarcoma, and so on, have also been carried out employing CAR T-cells.<sup>75</sup>
4. One of the main issues restricting the use of CAR-T cell therapy is toxicity. Six categories are used to categorize common toxicities: neurotoxicity, genotoxicity, immunogenicity, off-target toxicity, on-target on-tumor toxicity, and on-target/off-tumor toxicity.<sup>76</sup>
5. The growth of CAR-T cell therapy for the management of solid tumours, such as breast cancer, is encouraged by its effective use in hematologic malignancies.
6. Recently, the use of ROR1-CAR-T cells demonstrated cytolytic activity and cytokine release that support tumor death in 3D micro physiologic tumor models of TNBC.<sup>77</sup>
7. In both chronic lymphocytic leukemia and acute lymphoblastic leukemia, CAR-T cells is used.
8. CAR-T cell therapy in lymphoma
9. CAR-T cell in multiple myeloma

9. List of Abbreviations

TNF: Tumor necrosis factor; ALL: Acute lymphocytic leukemia; AML: Acute myelogenous leukemia; BCMA: B-cell maturation antigen; CAR: Chimeric antigen receptor; CLL: Chronic lymphocytic leukemia; CRS: Cytokine release syndrome; FL: Florida law; iCAR: Inhibitory

chimeric antigen receptor; iCasp9: Inducible caspase 9; IL: Interleukin; MM: Multiple myeloma; NHL: Non-hodgkin lymphoma; TNBC: Triple negative breast cancer; TCR: T cell receptor; ROR 1: Receptor tyrosine kinase-like orphan receptor 1; ScFv: Aingle-chain fragment variable; SynNotch: Synthetic notch receptor; DLBCL: Diffuse large B-cell lymphoma.

10. Discussion

The provided overview delves into the intricate landscape of CAR T cell therapy, shedding light on its significance, mechanisms, applications, and challenges. Here’s a discussion focusing on key points:

1. Therapeutic potential: CAR T cell therapy represents a paradigm change in cancer treatment, offering a highly targeted approach to combatting cancer. By using the body’s immune system, particular T cells, and genetically engineering them to recognize and attack cancer cells, CAR T cell therapy holds immense promise in achieving durable remissions, particularly in blood cancer like B-cell lymphoma and acute lymphoblastic leukemia.<sup>75,76</sup>
2. Design complexity: The overview elucidates the intricate design of CARs, emphasizing the importance of each component - from the antigen-binding domain to the intracellular signaling domains. This modular design allows for customization and optimization to enhance efficacy and specificity while minimizing off-target effects.
3. Challenges in solid growth: While CAR T cell therapy has demonstrated amazing success in blood cancer, its application in solid growth poses significant challenges. These challenges include

tumor heterogeneity, antigen loss, immunosuppressive microenvironments, and limited trafficking of CAR T cells to growth sites. Overcoming these obstacles remains a focal point of ongoing research efforts.

4. Safety considerations: Despite its therapeutic potential, CAR T cell therapy is not without risks. Cytokine release syndrome (CRS) and toxicity of neuron are notable adverse events related with CAR T cell blending. Strategies to mitigate these risks include selecting safer antigens, controlling CAR-T cell activity, and incorporating suicide genes for cell elimination if necessary.<sup>27,75,77</sup>
5. Future directions: The overview highlights ongoing efforts to enhance the safety and efficacy of CAR T cell therapy, particularly in the context of solid growth. Strategies such as enhancing CAR selectivity, controlling CAR-T cell activity, and exploring novel targets hold promise in expanding the applicability of CAR T cell therapy beyond hematologic malignancies.

In conclusion, CAR T cell therapy represents a groundbreaking approach in cancer treatment, with the potential to revolutionize oncology. While challenges remain, continued research and innovation hold the key to unlocking the full therapeutic potential of this transformative therapy.

## 11. Conclusion

CAR T cell therapy, a form of therapy of immune system, is a assurance treatment for various cancers including blood malignancies and solid tumors. Chimeric antigen receptors are engineered to recognize specific antigens on cancer cells, enhancing T cell targeting. CAR-T cell therapy has shown amazing success in treating relapsed or condensable large B-cell lymphoma and acute lymphoblastic leukemia (ALL). The therapy involves genetically changing individual T cells to describe synthetic receptors targeting cancer cells. The process involves isolating patient T cells, genetically changing them in a lab, and reintroducing them into the patient. CARs consist of four main parts: antigen-binding domain, hinge region, transmembrane domain, and intracellular signaling domains. Each part of the CAR plays a vital role in its function. The antigen-binding domain provides target particularity, the hinge region allows acceptability, the transmembrane domain anchors the CAR to the T cell membrane, and the intracellular signaling domains activate T cells. CAR T cells targeting CD19 have displayed significant effectiveness in treating B-cell cancer. However, antigen escape poses challenges, necessitating the exploration of alternative targets such as BCMA for multiple myeloma and CD33/CD123 for acute myelogenous leukemia. Targeting solid growth presents challenges including antigen loss and immunomodulator microenvironments. 2<sup>nd</sup> generation

CARs with co-stimulatory domains have shown promise in hematological malignancies, but their efficacy in solid growth is still under investigation. While CAR T cells demonstrate anticancer responses, safety concerns include cytokine release syndrome (CRS) and neurotoxicity. Strategies to enhance safety include selecting safer antigens, controlling CAR-T cell activity, and using suicide genes for cell elimination if necessary. Various strategies are being explored to improve the safety of CAR-T cell therapy for solid growth, including enhancing CAR selectivity and controlling CAR-T cell activity. CAR T cell therapy has revolutionized cancer treatment, showing promise in hematologic malignancies and ongoing clinical trials for solid growth. Challenges such as toxicity and antigen escape are being addressed to expand its application. In short, CAR T cell therapy has emerged as a powerful tool in cancer management, particularly for blood cancer. While challenges remain, ongoing research aims to enhance its efficacy and safety, paving the way for broader applications in oncology.

## 12. Source of Funding

None.

## 13. Conflict of Interest

None.

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